Serial No.: 09/829,409 Customer No.: 00432

Claim Amendments

1-44. (canceled)

45. (currently amended) A flat float glass comprising:

platinum, rhodium, zinc oxide, and tin dioxide, wherein:

the concentration of said platinum is contained in a non-zero amount less than 300 parts per billion;

the concentration of said rhodium is <u>contained in a non-zero</u>

<u>amount less than 30 parts per billion;</u>

the concentration of said zinc oxide is <u>contained in a non-zero</u>
<u>amount</u> less than 1.5 weight percent;

the concentration of said tin dioxide is contained in a non-zero amount less than 1 weight percent;

said concentrations of said platinum, said rhodium, said zinc oxide, and said tin dioxide configuring said flat float glass to have minimized surface defects; and

said flat float glass being configured to be one of:

prestressable into a glass-ceramic comprising one of:

high quartz mixed crystals; and

keatite mixed crystals; and

Serial No.: 09/829,409 Customer No.: 00432

transformable into a glass-ceramic comprising one of:

high quartz mixed crystals; and

keatite mixed crystals.

46. (original) The flat float glass according to claim 45, wherein: said flat float glass comprises refined glass;

said refined glass being substantially free of both of (i.) and (ii.):

- (i.) arsenic oxide; and
- (ii.) antimony oxide;

to minimize surface metallic coatings.

- 47. (original) The flat float glass according to claim 46, wherein said flat float glass comprises a lithium oxide aluminum oxide silicon dioxide glass.
- 48. (currently amended) The flat float glass according to claim 47, wherein said flat float glass contains in weight percent on an oxide basis:

lithium oxide (LiO_2) (Li_2O) 3.2-5.0 aluminum oxide (Al_2O_3) 19-25 silicon dioxide (SiO_2) 55-69.

Serial No.: 09/829,409 Customer No.: 00432

49. (original) The flat float glass according to claim 48, wherein said flat float glass further contains in weight percent on an oxide basis:

0-1.5
)-1.5
0.2-2.0
).1-2.2
0-1.5
)-1.5
)-2.5
≤1.5
1.0-5.0
1.0-2.5
≤1.0
+ zirconium (ZrO_2) +
2.5-5.0
)-3.0.

50. (original) The flat float glass according to claim 46,

Serial No.: 09/829,409 Customer No.: 00432

comprising one of (i.), (ii.), (iii.), (iv.), (v.), (vi.), (vii.), (viii.), (ix.), (x.), (xi.), (xii.), and (xiii.):

(i.) said flat float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
	•
barium oxide (BaO)	0-2.5
barium oxide (BaO)	0-2.5
barium oxide (BaO) zinc oxide (ZnO)	0-2.5 <1.5
barium oxide (BaO) zinc oxide (ZnO) aluminum oxide (Al_2O_3)	0-2.5 <1.5 19-25
barium oxide (BaO) zinc oxide (ZnO) aluminum oxide (AI_2O_3) silicon dioxide (SiO_2)	0-2.5 <1.5 19-25 55-69

Serial No.: 09/829,409 Customer No.: 00432

with the sum of titanium dioxide (TiO2) +

zirconium dioxide (ZrO₂) +

tin dioxide (SnO₂)

2.5-5.0

phosphoric oxide (P_2O_5)

0-3.0;

(ii.) said flat float glass comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprises at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

(iii.) said flat float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.5-4.5
sodium oxide (Na ₂ O)	0.2-1.0
potassium oxide (K ₂ O)	0-0.8
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.4-1.5
magnesium oxide (MgO)	0.3-2.0
calcium oxide (CaO)	0-1.0
strontium oxide (SrO)	0-1.0

Serial No.: 09/829,409 Customer No.: 00432

barium oxide (BaO)	0-2.5	
zinc oxide (ZnO)	≤1.0	
aluminum oxide (Al ₂ O ₃)	19-24	
silicon dioxide (SiO ₂)	60-68	
titanium dioxide (TiO ₂)	1.0-2.0	
zirconium dioxide (ZrO ₂)	1.2-2.2	
tin dioxide (SnO ₂)	≤0.6	
with the sum of titanium dioxide (TiO_2) +		
zirconium dioxide (ZrO ₂) +		
tin dioxide (SnO ₂)	3.0-4.5	
phosphoric oxide (P ₂ O ₅)	0-2.0;	

(iv.) said flat float glass comprises glass being configured to be chemically prestressable; and

the sum of the percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide;

- (v.) said flat float glass comprises chemically prestressable glass;
 - (vi.) said flat float glass comprises:

Serial No.: 09/829,409 Customer No.: 00432

the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide to minimize surface crystal bands;

(vii.) said flat float glass comprises:

less than 200 parts per million iron oxide (Fe_2O_3) ; and less than 2.5 weight percent of titanium dioxide (TiO_2) , on an oxide basis:

to minimize coloration due to iron oxide and titanium dioxide upon vitrification of said flat float glass;

(viii.) said flat float glass comprises glass being configured to have, at a thickness of 4 millimeters, light transmittances of one of: more than 89 percent; and

more than 90 percent;

- (ix.) said flat float glass being substantially free of: barium oxide (BaO);
 - (x.) said flat float glass is configured to have:

a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree

Serial No.: 09/829,409 Customer No.: 00432

Kelvin:

a transformation temperature T_{g} between 600 and 750 degrees Celsius; and

a processing temperature V_A below 1350 degrees Celsius; (xi.) said flat float glass comprises one of:

- (a.) a flat float glass being configured to be transformable into one of:
 - a transparent glass-ceramic;
 - a translucent glass-ceramic; and
 - an opaque glass-ceramic;
- (b.) a flat float glass being configured to be transformable into a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said flat float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
- (c.) a flat float glass being configured to be transformable into a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said flat float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in

Serial No.: 09/829,409 Customer No.: 00432

the range of one of:

from minus 0.5 five millionths per degree Kelvin to
0.5 millionths per degree Kelvin; and
minus 0.15 millionths per degree Kelvin to 0.15
millionths per degree Kelvin;

(xii.) said flat float glass comprises a flat float glass transformable into a transparent glass-ceramic;

said glass-ceramic comprising in weight percent based on oxide: less than 2 percent of titanium dioxide (TiO₂);

less than 0.5 percent of tin dioxide (SnO_2) ; and less than 200 parts per million iron oxide (Fe_2O_3) ; and said glass-ceramic being configured to have a light

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xiii.) said flat float glass comprises a flat float glass being configured to be transformable into a glass-ceramic;

said glass-ceramic being colored with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said glass-ceramic being configured to have a light transmittance

Serial No.: 09/829,409 Customer No.: 00432

of less than five percent at a thickness of 4 millimeters.

51. (original) The flat float glass according to claim 46, comprising all of: (i.), (ii.), (iii.), (iv.), (v.), and (vi.):

(i.) one of (a.) and (b.):

(a.) said flat float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
strontium oxide (SrO) barium oxide (BaO)	0-1.5 0-2.5
barium oxide (BaO)	0-2.5
barium oxide (BaO) zinc oxide (ZnO)	0-2.5 <1.5

Serial No.: 09/829,409 Customer No.: 00432

zirconium dioxide (ZrO_2) 1.0-2.5

tin dioxide (SnO_2) <1.0

with the sum of titanium dioxide (TiO2) +

zirconium dioxide (ZrO₂) +

tin dioxide (SnO_2) 2.5-5.0

phosphoric oxide (P_2O_5) 0-3.0; and

(b.) said flat float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li_2O) 3.5-4.5

sodium oxide (Na_2O) 0.2-1.0

potassium oxide (K_2O) 0-0.8

with the sum of sodium oxide (Na2O) +

potassium oxide (K_2O) 0.4-1.5

magnesium oxide (MgO) 0.3-2.0

calcium oxide (CaO) 0-1.0

strontium oxide (SrO) 0-1.0

barium oxide (BaO) 0-2.5

zinc oxide (ZnO) ≤ 1.0

aluminum oxide (Al_2O_3) 19-24

Serial No.: 09/829,409 Customer No.: 00432

silicon dioxide (SiO₂)

60-68

titanium dioxide (TiO₂)

1.0-2.0

zirconium dioxide (ZrO₂)

1.2-2.2

tin dioxide (SnO₂)

≤0.6

with the sum of titanium dioxide (TiO2) +

zirconium dioxide (ZrO₂) +

tin dioxide (SnO₂)

3.0-4.5

phosphoric oxide (P_2O_5)

0-2.0;

- (ii.) said flat float glass comprises the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide to minimize surface crystal bands;
 - (iii.) said flat float glass comprises:

less than 200 parts per million iron oxide (Fe₂O₃); and

less than 2.5 weight percent of titanium dioxide (TiO₂), on an oxide basis;

to minimize coloration due to iron oxide and titanium dioxide upon vitrification of said flat float glass;

(iv.) said flat float glass comprises glass configured to have, at

Serial No.: 09/829,409 Customer No.: 00432

a thickness of 4 millimeters, light transmittances of one of:

more than 89 percent; and more than 90 percent;

- (v.) said flat float glass being substantially free of: barium oxide (BaO);
- (vi.) said flat float glass is configured to have:

a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;

a transformation temperature $T_{\rm g}$ between 600 and 750 degrees Celsius; and

a processing temperature V_{A} below 1350 degrees Celsius.

52. (original) The flat float glass according to claim 51 comprising one of (viii.), (ix.), (x.), (xi.), and (xii.):

(viii.) said flat float glass comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprising at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

Serial No.: 09/829,409 Customer No.: 00432

(ix.) said flat float glass comprises one of:

(a.) a flat float glass being configured to be transformable into one of:

- a transparent glass-ceramic;
- a translucent glass-ceramic; and an opaque glass-ceramic;
- (b.) a flat float glass being configured to be transformable into a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said flat float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
- (c.) a flat float glass being configured to be transformable into a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said flat float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

from minus 0.5 five millionths per degree Kelvin to
0.5 millionths per degree Kelvin; and
minus 0.15 millionths per degree Kelvin to 0.15

Serial No.: 09/829,409 Customer No.: 00432

millionths per degree Kelvin;

(x.) said flat float glass comprises a flat float glass configured to be transformable into a transparent glass-ceramic;

said glass-ceramic comprising in weight percent based on oxide:

less than 2 percent of titanium dioxide (TiO₂);

less than 0.5 percent of tin dioxide (SnO₂); and

less than 200 parts per million iron oxide (Fe₂O₃); and

said glass-ceramic being configured to have a light

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xi.) said flat float glass comprises an flat float glass being configured to be transformable into a glass-ceramic;

said glass-ceramic being colored with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters; and

(xii.) said flat float glass comprises glass being configured to be chemically prestressable;

said chemically prestressable glass comprises the sum of the

Serial No.: 09/829,409 Customer No.: 00432

percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide.

53. (currently amended) A glass ceramic comprising:

platinum, rhodium, zinc oxide, and tin dioxide, wherein:

the concentration of said platinum is contained in a non-zero

amount less than 300 parts per billion;

the concentration of said rhodium is contained in a non-zero amount less than 30 parts per billion;

the concentration of said zinc oxide is <u>contained in a non-zero</u>
<u>amount</u> less than 1.5 weight percent;

the concentration of said tin dioxide is contained in a non-zero amount less than 1 weight percent; and

said glass ceramic comprising one of:

high quartz mixed crystals; and keatite mixed crystals.

- 54. (currently amended) The glass ceramic according to claim 53, comprising one of (i.), (ii.), (iii.), (iv.), (v.), (vi.), (vii.), (viii.), (ix.), (x.), (xi.), (xii.), and (xiii.):
 - (i.) said glass ceramic comprises in weight percent on an oxide

Docket No.: NHL-FMW-02A US(SCT) Serial No.: 09/829,409 Customer No.: 00432

basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na ₂ O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	<1.5
aluminum oxide (Al ₂ O ₃)	19-25
silicon dioxide (SiO ₂)	55-69
titanium dioxide (TiO ₂)	1.0-5.0
zirconium dioxide (ZrO ₂)	1.0-2.5
tin dioxide (SnO ₂)	<1.0
with the sum of titanium dioxide (TiO	2) +
zirconium dioxide (ZrO ₂) +	
tin dioxide (SnO ₂)	2.5-5.0

Serial No.: 09/829,409 Customer No.: 00432

phosphoric oxide (P_2O_5)

0-3.0;

(ii.) said glass ceramic comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprises at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

(iii.) said glass ceramic comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.5-4.5
sodium oxide (Na ₂ O)	0.2-1.0
potassium oxide (K ₂ O)	0-0.8
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.4-1.5
magnesium oxide (MgO)	0.3-2.0
calcium oxide (CaO)	0-1.0
strontium oxide (SrO)	0-1.0
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	≤1.0
aluminum oxide (Al ₂ O ₃)	19-24

Serial No.: 09/829,409 Customer No.: 00432

silicon dioxide (SiO₂) 60-68

titanium dioxide (TiO₂) 1.0-2.0

zirconium dioxide (ZrO_2) 1.2-2.2

tin dioxide (SnO_2) ≤ 0.6

with the sum of titanium dioxide (TiO2) +

zirconium dioxide (ZrO₂) +

tin dioxide (SnO_2) 3.0-4.5

phosphoric oxide (P_2O_5) 0-2.0;

(iv.) said glass ceramic comprises chemically prestressed float glass;

said chemically prestressed glass comprises: the sum of the percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide;

- (v.) said glass ceramic comprises chemically prestressed glass;
- (vi.) said glass ceramic comprises:

the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide;

to minimize surface crystal bands;

Serial No.: 09/829,409 Customer No.: 00432

(vii.) said glass ceramic comprises:

less than 200 parts per million iron oxide (Fe_2O_3) ; and less than 2.5 weight percent of titanium dioxide (TiO_2) , on an oxide basis;

to minimize coloration due to iron oxide and titanium dioxide upon vitrification of said flat float glass ceramic;

(viii.) said glass ceramic comprises glass being configured to have, at a thickness of 4 millimeters, light transmittances of one of:

more than 89 percent; and more than 90 percent;

- (ix.) said glass ceramic being substantially free of barium oxide(BaO);
 - (x.) said glass ceramic is configured to have:
- a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;
- a transformation temperature $T_{\rm g}$ between 600 and 750 degrees Celsius; and
 - a processing temperature V_A below 1350 degrees Celsius;
 - (xi.) said glass ceramic comprises one of:

Serial No.: 09/829,409 Customer No.: 00432

- (a.) a glass ceramic comprising one of:
 - a transparent glass-ceramic;
 - a translucent glass-ceramic; and
 - an opaque glass-ceramic;
- (b.) a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
- (c.) a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

from minus 0.5 five millionths per degree Kelvin to

0.5 millionths per degree Kelvin; and

minus 0.15 millionths per degree Kelvin to 0.15 millionths per degree Kelvin;

(xii.) said glass ceramic comprises a transparent glass-ceramic comprising in weight percent based on oxide:

less than 2 percent of titanium dioxide (TiO₂);

Serial No.: 09/829,409 Customer No.: 00432

less than 0.5 percent of tin dioxide (SnO₂); and
less than 200 parts per million iron oxide (Fe₂O₃); and
said glass-ceramic being configured to have a light
transmittance, at 4 millimeters thickness, of less than eighty percent;

(xiii.) said glass ceramic comprises a glass-ceramic being colored with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said colored glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters; and

wherein said glass ceramic contains lithium oxide - aluminum oxide - silicon dioxide.

- 55. (original) The glass ceramic according to claim 53, comprising all of: (i.), (ii.), (iii.), (iv.), (v.), and (vi.):
 - (i.) one of (a.) and (b.):
 - (a.) said glass ceramic comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li₂O)

3.2-5.0

Serial No.: 09/829,409 Customer No.: 00432

sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	<1.5
aluminum oxide (Al ₂ O ₃)	19-25
silicon dioxide (SiO ₂)	55-69
titanium dioxide (TiO ₂)	1.0-5.0
zirconium dioxide (ZrO ₂)	1.0-2.5
tin dioxide (SnO ₂)	<1.0
with the sum of titanium dioxide (TiO2) +
zirconium dioxide (ZrO ₂) +	
tin dioxide (SnO ₂)	2.5-5.0

(b.) said glass ceramic comprises in weight percent on an

phosphoric oxide (P_2O_5)

0-3.0;

Serial No.: 09/829,409 Customer No.: 00432

oxide basis a composition of:

lithium oxide (Li ₂ O)	3.5-4.5
sodium oxide (Na ₂ O)	0.2-1.0
potassium oxide (K ₂ O)	0-0.8
with the sum of sodium oxide (Na ₂ O)	+
potassium oxide (K ₂ O)	0.4-1.5
magnesium oxide (MgO)	0.3-2.0
calcium oxide (CaO)	0-1.0
strontium oxide (SrO)	0-1.0
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	≤1.0
aluminum oxide (Al ₂ O ₃)	19-24
silicon dioxide (SiO ₂)	60-68
titanium dioxide (TiO ₂)	1.0-2.0
zirconium dioxide (ZrO ₂)	1.2-2.2
tin dioxide (SnO ₂)	≤0.6
with the sum of titanium dioxide (TiO	2) +
zirconium dioxide (ZrO_2) +	
tin dioxide (SnO ₂)	3.0-4.5

Serial No.: 09/829,409 Customer No.: 00432

phosphoric oxide (P_2O_5)

0-2.0;

(ii.) said glass ceramic comprises:

the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide;

to minimize surface crystal bands;

(iii.) said glass ceramic comprises:

less than 200 parts per million iron oxide (Fe_2O_3) ; and less than 2.5 weight percent of titanium dioxide (TiO_2) , on an oxide basis:

to minimize coloration due to iron oxide and titanium dioxide upon vitrification;

(iv.) said glass ceramic comprises glass configured to have, at a thickness of 4 millimeters, light transmittances of one of:

more than 89 percent; and more than 90 percent;

- (v.) said glass ceramic being substantially free of barium oxide(BaO);
 - (vi.) said glass ceramic is configured to have:

Serial No.: 09/829,409 Customer No.: 00432

a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;

a transformation temperature $T_{\rm g}$ between 600 and 750 degrees Celsius: and

a processing temperature V_A below 1350 degrees Celsius; and wherein said glass ceramic contains lithium oxide - aluminum oxide - silicon dioxide.

56. (original) The glass ceramic according to claim 55 comprising one of (viii.), (ix.), (x.), (xi.), and (xii.):

(viii.) said glass ceramic comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprising at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

- (ix.) said glass ceramic comprises one of:
 - (a.) a transparent glass-ceramic;a translucent glass-ceramic; andan opaque glass-ceramic;
 - (b.) a glass-ceramic comprising keatite mixed crystals as

Serial No.: 09/829,409 Customer No.: 00432

the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;

(c.) a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

from minus 0.5 five millionths per degree Kelvin to 0.5 millionths per degree Kelvin; and

minus 0.15 millionths per degree Kelvin to 0.15 millionths per degree Kelvin;

(x.) said glass ceramic comprises a transparent glass-ceramic comprising in weight percent based on oxide:

less than 2 percent of titanium dioxide (TiO_2) ;

less than 0.5 percent of tin dioxide (SnO₂); and

less than 200 parts per million iron oxide (Fe₂O₃); and

said glass-ceramic being configured to have a light

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xi.) said glass ceramic comprises a glass-ceramic being colored

Serial No.: 09/829,409 Customer No.: 00432

with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said colored glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters; and

(xii.) said glass ceramic comprises chemically prestressed glass; said chemically prestressed glass comprises:

the sum of the percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide.

57. (currently amended) A float glass comprising:

platinum, wherein the concentration of said platinum is <u>contained</u>
in a <u>non-zero amount</u> less than 300 parts per billion;

a concentration of rhodium in a non-zero amount less than 30 parts per billion;

a concentration of zinc oxide <u>in a non-zero amount</u> less than 1.5 weight percent;

a concentration of tin dioxide in a non-zero amount less than 1

Serial No.: 09/829,409 Customer No.: 00432

weight percent;

said concentrations of said platinum, rhodium, zinc oxide, and tin dioxide configuring said float glass to have minimized surface defects; and

said float glass being configured to be one of:

prestressable into a glass-ceramic comprising one of:

high quartz mixed crystals; and

keatite mixed crystals; and

transformable into a glass-ceramic comprising one of:

high quartz mixed crystals; and

keatite mixed crystals.

58. (currently amended) The float glass according to claim 57, wherein:

said float glass comprises rhodium, zinc oxide, and tin dioxide;

said float glass comprises refined glass;

said refined glass being substantially free of both of (i.) and

(ii.):

- (i.) arsenic oxide; and
- (ii.) antimony oxide;

Serial No.: 09/829,409 Customer No.: 00432

to minimize surface metallic coatings;

said float glass comprises a lithium oxide - aluminum oxide - silicon dioxide glass:

said float glass contains in weight percent on an oxide basis:

lithium oxide (LiO_2) (Li_2O) 3.2-5.0

aluminum oxide (Al_2O_3) 19-25

silicon dioxide (SiO₂) 55-69-

sodium oxide (Na_2O) 0-1.5

potassium oxide (K_2O) 0-1.5

with the sum of sodium oxide (Na₂O)

+ potassium oxide (K_2O) 0.2-2.0

magnesium oxide (MgO) 0.1-2.2

calcium oxide (CaO) 0-1.5

strontium oxide (SrO) 0-1.5

barium oxide (BaO) 0-2.5

zinc oxide (ZnO) ≤ 1.5

titanium dioxide (TiO_2) 1.0-5.0

zirconium dioxide (ZrO_2) 1.0-2.5

tin dioxide (SnO_2) ≤ 1.0

Serial No.: 09/829,409 Customer No.: 00432

with the sum of titanium dioxide (TiO₂) + zirconium (ZrO₂) +

tin dioxide (SnO₂)

2.5-5.0

phosphoric oxide (P_2O_5)

0-3.0.

- 59. (original) The float glass according to claim 58, comprising one of (i.), (ii.), (iii.), (iv.), (v.), (vi.), (vii.), (viii.), (ix.), (x.), (xi.), (xii.), and (xiii.):
- (i.) said float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	<1.5
aluminum oxide (Al ₂ O ₃)	19-25

Serial No.: 09/829,409 Customer No.: 00432

silicon dioxide (SiO₂) 55-69

titanium dioxide (TiO₂) 1.0-5.0

zirconium dioxide (ZrO_2) 1.0-2.5

tin dioxide (SnO_2) <1.0

with the sum of titanium dioxide (TiO2) +

zirconium dioxide (ZrO₂) +

tin dioxide (SnO_2) 2.5-5.0

phosphoric oxide (P_2O_5) 0-3.0;

(ii.) said float glass comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprises at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

(iii.) said float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li₂O) 3.5-4.5

sodium oxide (Na_2O) 0.2-1.0

potassium oxide (K_2O) 0-0.8

with the sum of sodium oxide (Na₂O) +

Serial No.: 09/829,409 Customer No.: 00432

potassium oxide (K ₂ O)	0.4-1.5
magnesium oxide (MgO)	0.3-2.0
calcium oxide (CaO)	0-1.0
strontium oxide (SrO)	0-1.0
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	≤1.0
aluminum oxide (Al ₂ O ₃)	19-24
silicon dioxide (SiO ₂)	60-68
titanium dioxide (TiO ₂)	1.0-2.0
zirconium dioxide (ZrO ₂)	1.2-2.2
tin dioxide (SnO ₂)	≤0.6
with the sum of titanium dioxide (TiC) ₂) +
zirconium dioxide (ZrO ₂) +	
tin dioxide (SnO ₂)	3.0-4.5
phosphoric oxide (P ₂ O ₅)	0-2.0;

(iv.) said float glass comprises glass being configured to be chemically prestressable; and

the sum of the percentage of lithium oxide ($\rm Li_2O$) and the percentage of sodium oxide ($\rm Na_2O$) being greater than 3.5 percent by

Serial No.: 09/829,409 Customer No.: 00432

weight based on oxide;

(v.) said float glass comprises chemically prestressable glass;

(vi.) said float glass comprises:

the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide to minimize surface crystal bands;

(vii.) said float glass comprises:

less than 200 parts per million iron oxide (Fe₂O₃); and

less than 2.5 weight percent of titanium dioxide (TiO₂), on an oxide basis;

to minimize coloration due to iron oxide and titanium dioxide upon vitrification of said float glass;

(viii.) said float glass comprises glass being configured to have, at a thickness of 4 millimeters, light transmittances of one of:

more than 89 percent; and

more than 90 percent;

(ix.) said float glass being substantially free of: barium oxide (BaO);

Serial No.: 09/829,409 Customer No.: 00432

(x.) said float glass is configured to have:

a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;

a transformation temperature $T_{\rm g}$ between 600 and 750 degrees Celsius; and

a processing temperature V_A below 1350 degrees Celsius; (xi.) said float glass comprises one of:

- (a.) a float glass being configured to be transformable into one of:
 - a transparent glass-ceramic;
 - a translucent glass-ceramic; and
 - an opaque glass-ceramic;
- (b.) a float glass being configured to be transformable into a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
 - (c.) a float glass being configured to be transformable into

Serial No.: 09/829,409 Customer No.: 00432

a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

from minus 0.5 five millionths per degree Kelvin to 0.5 millionths per degree Kelvin; and

minus 0.15 millionths per degree Kelvin to 0.15 millionths per degree Kelvin;

(xii.) said float glass comprises a float glass transformable into a transparent glass-ceramic;

said glass-ceramic comprising in weight percent based on oxide: less than 2 percent of titanium dioxide (TiO₂);

less than 0.5 percent of tin dioxide (SnO₂); and

less than 200 parts per million iron oxide (Fe₂O₃); and

said glass-ceramic being configured to have a light

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xiii.) said float glass comprises a float glass being configured to be transformable into a glass-ceramic;

said glass-ceramic being colored with a coloring agent

Serial No.: 09/829,409 Customer No.: 00432

comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters.

60. (original) The float glass according to claim 58, comprising all of: (i.), (ii.), (iii.), (iv.), (v.), and (vi.):

(i.) one of (a.) and (b.):

(a.) said float glass comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na ₂ O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	<1.5

Serial No.: 09/829,409 Customer No.: 00432

aluminum	oxide	(Al_2O_2)	19-25
aluminum	OAIGO	(111)	

titanium dioxide
$$(TiO_2)$$
 1.0-5.0

zirconium dioxide
$$(ZrO_2)$$
 1.0-2.5

tin dioxide
$$(SnO_2)$$
 <1.0

with the sum of titanium dioxide (TiO_2) +

zirconium dioxide (ZrO₂) +

tin dioxide
$$(SnO_2)$$
 2.5-5.0

phosphoric oxide
$$(P_2O_5)$$
 0-3.0; and

(b.) said float glass comprises in weight percent on an oxide basis a composition of:

lithium	oxide	(Li_2O)	3.5-4.5

sodium oxide
$$(Na_2O)$$
 0.2-1.0

potassium oxide
$$(K_2O)$$
 0-0.8

with the sum of sodium oxide (Na2O) +

potassium oxide
$$(K_2O)$$
 0.4-1.5

3.0 - 4.5

0-2.0;

Serial No.: 09/829,409 Customer No.: 00432

barium oxide (BaO)	0-2.5	
zinc oxide (ZnO)	≤1.0	
aluminum oxide (Al ₂ O ₃)	19-24	
silicon dioxide (SiO ₂)	60-68	
titanium dioxide (TiO ₂)	1.0-2.0	
zirconium dioxide (ZrO ₂)	1.2-2.2	
tin dioxide (SnO ₂)	≤0.6	
with the sum of titanium dioxide (TiO_2) +		
zirconium dioxide (ZrO_2) +		

(ii.) said float glass comprises the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide to minimize surface crystal bands;

(iii.) said float glass comprises:

tin dioxide (SnO₂)

phosphoric oxide (P_2O_5)

less than 200 parts per million iron oxide (Fe_2O_3) ; and less than 2.5 weight percent of titanium dioxide (TiO_2) , on an oxide basis;

Serial No.: 09/829,409 Customer No.: 00432

to minimize coloration due to iron oxide and titanium dioxide upon vitrification of said float glass;

(iv.) said float glass comprises glass configured to have, at a thickness of 4 millimeters, light transmittances of one of:

more than 89 percent; and more than 90 percent;

- (v.) said float glass being substantially free of: barium oxide (BaO);
- (vi.) said float glass is configured to have:

a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;

a transformation temperature T_{g} between 600 and 750 degrees Celsius; and

a processing temperature V_{A} below 1350 degrees Celsius.

61. (original) The float glass according to claim 60 comprising one of (viii.), (ix.), (x.), (xi.), and (xii.):

(viii.) said float glass comprises colored glass; said colored glass comprises a coloring agent;

Serial No.: 09/829,409 Customer No.: 00432

said coloring agent comprising at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

- (ix.) said float glass comprises one of:
- (a.) a float glass being configured to be transformable into one of:
 - a transparent glass-ceramic;
 - a translucent glass-ceramic; and
 - an opaque glass-ceramic;
- (b.) a float glass being configured to be transformable into a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
- (c.) a float glass being configured to be transformable into a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said float glass being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

Serial No.: 09/829,409 Customer No.: 00432

from minus 0.5 five millionths per degree Kelvin to 0.5 millionths per degree Kelvin; and

minus 0.15 millionths per degree Kelvin to 0.15 millionths per degree Kelvin;

(x.) said float glass comprises a float glass configured to be transformable into a transparent glass-ceramic;

said glass-ceramic comprising in weight percent based on oxide: less than 2 percent of titanium dioxide (TiO_2) ; less than 0.5 percent of tin dioxide (SnO_2) ; and

less than 200 parts per million iron oxide (Fe₂O₃); and said glass-ceramic being configured to have a light

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xi.) said float glass comprises a float glass being configured to be transformable into a glass-ceramic;

said glass-ceramic being colored with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters; and

Serial No.: 09/829,409 Customer No.: 00432

(xii.) said float glass comprises glass being configured to be chemically prestressable;

said chemically prestressable glass comprises the sum of the percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide.

62. (currently amended) A flat glass ceramic comprising:

platinum, wherein the concentration of said platinum is <u>contained</u>
in a <u>non-zero amount</u> less than 300 parts per billion;

a concentration of rhodium in a non-zero amount less than 30 parts per billion;

a concentration of zinc oxide in a non-zero amount less than 1.5 weight percent;

a concentration of tin dioxide in a non-zero amount less than 1 weight percent; and

said flat glass ceramic comprising one of:

high quartz mixed crystals; and

keatite mixed crystals.

63. (original) The flat glass ceramic according to claim 62, comprising one of (i.), (ii.), (iii.), (iv.), (v.), (vi.), (vii.), (viii.), (ix.),

Serial No.: 09/829,409 Customer No.: 00432

(x.), (xi.), (xii.), (xiii.), and (xiv.):

(i.) said flat glass ceramic comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na ₂ O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	<1.5
aluminum oxide (Al ₂ O ₃)	19-25
silicon dioxide (SiO ₂)	55-69
titanium dioxide (TiO ₂)	1.0-5.0
zirconium dioxide (ZrO ₂)	1.0-2.5
tin dioxide (SnO ₂)	<1.0
with the sum of titanium dioxide (TiO	2) +

Serial No.: 09/829,409 Customer No.: 00432

zirconium dioxide (ZrO_2) +

tin dioxide (SnO₂)

2.5-5.0

phosphoric oxide (P_2O_5)

0-3.0;

(ii.) said flat glass ceramic comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprises at least one compound of:
vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),
copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

(iii.) said flat glass ceramic comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.5-4.5
sodium oxide (Na ₂ O)	0.2-1.0
potassium oxide (K ₂ O)	0-0.8
with the sum of sodium oxide (Na_2O)	+
potassium oxide (K ₂ O)	0.4-1.5
magnesium oxide (MgO)	0.3-2.0
calcium oxide (CaO)	0-1.0
strontium oxide (SrO)	0-1.0
barium oxide (BaO)	0-2.5

Serial No.: 09/829,409 Customer No.: 00432

zinc oxide (ZnO)	≤1.0	
aluminum oxide (Al ₂ O ₃)	19-24	
silicon dioxide (SiO ₂)	60-68	
titanium dioxide (TiO ₂)	1.0-2.0	
zirconium dioxide (ZrO ₂)	1.2-2.2	
tin dioxide (SnO ₂)	≤0.6	
with the sum of titanium dioxide (TiO_2) +		
zirconium dioxide (ZrO ₂) +		
tin dioxide (SnO ₂)	3.0-4.5	
phosphoric oxide (P ₂ O ₅)	0-2.0;	

(iv.) said flat glass ceramic comprises chemically prestressed float glass;

said chemically prestressed glass comprises: the sum of the percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide;

- (v.) said flat glass ceramic comprises chemically prestressed glass;
 - (vi.) said flat glass ceramic comprises:

the sum of 3.2 times the percentage of zinc oxide (ZnO) and the

Serial No.: 09/829,409 Customer No.: 00432

percentage of titanium dioxide (TiO₂) being equal to or less than 4.3 weight percent based on oxide;

to minimize surface crystal bands;

(vii.) said flat glass ceramic comprises:

less than 200 parts per million iron oxide (Fe_2O_3) ; and less than 2.5 weight percent of titanium dioxide (TiO_2) , on an oxide basis;

to minimize coloration due to iron oxide and titanium dioxide upon vitrification of said flat float glass;

(viii.) said flat glass ceramic comprises glass being configured to have, at a thickness of 4 millimeters, light transmittances of one of:

more than 89 percent; and more than 90 percent;

- (ix.) said flat glass ceramic being substantially free of barium oxide (BaO);
 - (x.) said flat glass ceramic is configured to have:
- a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;
 - a transformation temperature $T_{\rm g}$ between 600 and 750 degrees

Serial No.: 09/829,409 Customer No.: 00432

Celsius; and

a processing temperature V_A below 1350 degrees Celsius;

- (xi.) said flat glass ceramic comprises one of:
 - (a.) a flat glass ceramic comprising one of:
 - a transparent glass-ceramic;
 - a translucent glass-ceramic; and
 - an opaque glass-ceramic;
- (b.) a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
- (c.) a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

from minus 0.5 five millionths per degree Kelvin to

0.5 millionths per degree Kelvin; and

minus 0.15 millionths per degree Kelvin to 0.15 millionths per degree Kelvin;

Serial No.: 09/829,409 Customer No.: 00432

(xii.) said flat glass ceramic comprises a transparent glassceramic comprising in weight percent based on oxide:

less than 2 percent of titanium dioxide (TiO₂);

less than 0.5 percent of tin dioxide (SnO₂); and

less than 200 parts per million iron oxide (Fe₂O₃); and

said glass-ceramic being configured to have a light

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xiii.) said flat glass ceramic comprises a glass-ceramic being colored with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said colored glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters; and

(xiv.) said flat glass ceramic contains lithium oxide - aluminum oxide - silicon dioxide; and

wherein said flat glass ceramic comprises rhodium, zinc oxide, and tin oxide.

64. (original) The flat glass ceramic according to claim 62,

Serial No.: 09/829,409 Customer No.: 00432

comprising all of: (i.), (ii.), (iii.), (iv.), (v.), and (vi.):

(i.) one of (a.) and (b.):

(a.) said flat glass ceramic comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li ₂ O)	3.2-5.0
sodium oxide (Na ₂ O)	0-1.5
potassium oxide (K ₂ O)	0-1.5
with the sum of sodium oxide (Na ₂ O)	+
potassium oxide (K ₂ O)	0.2-2.0
magnesium oxide (MgO)	0.1-2.2
calcium oxide (CaO)	0-1.5
strontium oxide (SrO)	0-1.5
barium oxide (BaO)	0-2.5
zinc oxide (ZnO)	<1.5
aluminum oxide (Al ₂ O ₃)	19-25
silicon dioxide (SiO ₂)	55-69
titanium dioxide (TiO ₂)	1.0-5.0
zirconium dioxide (ZrO ₂)	1.0-2.5
tin dioxide (SnO ₂)	<1.0

Serial No.: 09/829,409 Customer No.: 00432

with the sum of titanium dioxide (TiO₂) +

zirconium dioxide (ZrO_2) +

tin dioxide (SnO₂)

2.5-5.0

phosphoric oxide (P₂O₅)

0-3.0;

(b.) said flat glass ceramic comprises in weight percent on an oxide basis a composition of:

lithium oxide (Li₂O)

3.5 - 4.5

sodium oxide (Na₂O)

0.2 - 1.0

potassium oxide (K_2O)

0-0.8

with the sum of sodium oxide (Na2O) +

potassium oxide (K₂O)

0.4-1.5

magnesium oxide (MgO)

0.3 - 2.0

calcium oxide (CaO)

0 - 1.0

strontium oxide (SrO)

0-1.0

barium oxide (BaO)

0 - 2.5

zinc oxide (ZnO)

≤1.0

aluminum oxide (Al₂O₃)

19-24

silicon dioxide (SiO₂)

60-68

titanium dioxide (TiO₂)

1.0-2.0

Serial No.: 09/829,409 Customer No.: 00432

zirconium dioxide (ZrO_2)

1.2-2.2

tin dioxide (SnO₂)

≤0.6

with the sum of titanium dioxide (TiO2) +

zirconium dioxide (ZrO₂) +

tin dioxide (SnO₂)

3.0-4.5

phosphoric oxide (P_2O_5)

0-2.0;

(ii.) said flat glass ceramic comprises:

the sum of 3.2 times the percentage of zinc oxide (ZnO) and the percentage of titanium dioxide (TiO_2) being equal to or less than 4.3 weight percent based on oxide;

to minimize surface crystal bands;

(iii.) said flat glass ceramic comprises:

less than 200 parts per million iron oxide (Fe_2O_3) ; and less than 2.5 weight percent of titanium dioxide (TiO_2) , on an oxide basis;

to minimize coloration due to iron oxide and titanium dioxide upon vitrification;

(iv.) said flat glass ceramic comprises glass configured to have, at a thickness of 4 millimeters, light transmittances of one of:

Serial No.: 09/829,409 Customer No.: 00432

more than 89 percent; and more than 90 percent;

- (v.) said flat glass ceramic being substantially free of barium oxide (BaO);
 - (vi.) said flat glass ceramic is configured to have:
- a coefficient of thermal expansion $\alpha_{20/300}$ between 3.5 millionths per degree Kelvin and 5.0 millionths per degree Kelvin;
- a transformation temperature $T_{\rm g}$ between 600 and 750 degrees Celsius; and
- a processing temperature V_A below 1350 degrees Celsius; and comprising one of (viii.), (ix.), (x.), (xi.), and (xii.):
 - (viii.) said flat glass ceramic comprises colored glass;

said colored glass comprises a coloring agent;

said coloring agent comprising at least one compound of:

vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co),

copper (Cu), nickel (Ni), selenium (Se), and chlorine (Cl);

- (ix.) said flat glass ceramic comprises one of:
 - (a.) a transparent glass-ceramic;

a translucent glass-ceramic; and

Serial No.: 09/829,409 Customer No.: 00432

an opaque glass-ceramic;

- (b.) a glass-ceramic comprising keatite mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ of less than 1.5 millionths per degree Kelvin;
- (c.) a glass-ceramic comprising high quartz mixed crystals as the predominant crystal phase and said glass-ceramic being configured to have a coefficient of thermal expansion $\alpha_{20/700}$ in the range of one of:

from minus 0.5 five millionths per degree Kelvin to
0.5 millionths per degree Kelvin; and
minus 0.15 millionths per degree Kelvin to 0.15
millionths per degree Kelvin;

(x.) said flat glass ceramic comprises a transparent glassceramic comprising in weight percent based on oxide:

less than 2 percent of titanium dioxide (TiO_2) ; less than 0.5 percent of tin dioxide (SnO_2) ; and less than 200 parts per million iron oxide (Fe_2O_3) ; and said glass-ceramic being configured to have a light

Serial No.: 09/829,409 Customer No.: 00432

transmittance, at 4 millimeters thickness, of less than eighty percent;

(xi.) said flat glass ceramic comprises a glass-ceramic being colored with a coloring agent comprising at least one compound of: vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni);

said colored glass-ceramic being configured to have a light transmittance of less than five percent at a thickness of 4 millimeters; and

(xii.) said flat glass ceramic comprises chemically prestressed glass;

said chemically prestressed glass comprises:

the sum of the percentage of lithium oxide (Li_2O) and the percentage of sodium oxide (Na_2O) being greater than 3.5 percent by weight based on oxide; and

wherein said flat glass ceramic comprises rhodium, zinc oxide, and tin oxide.